

# XM

OCTOBER 1997

SUBSCRIPTION

RPO No: 7511 →

REF.

1

No XM 180-00/5

## PETROL ENGINE

ES9J4 (2946 cm<sup>3</sup>. V6)

● EXHAUST

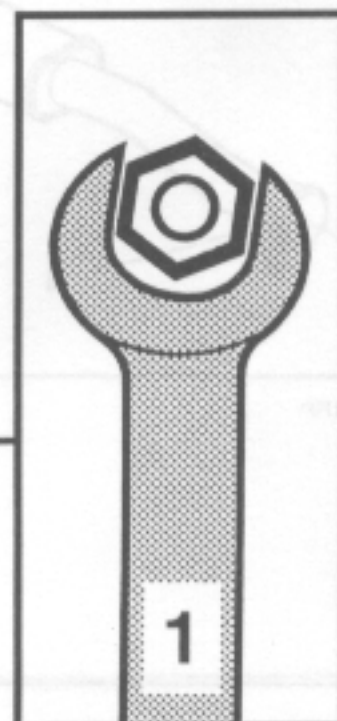
MAN 108931

"The technical information contained in this document is intended for the exclusive use of the trained personnel of the motor vehicle repair trade. In some instances, the information could concern the security and safety of the vehicle. The information is to be used by the professional vehicle repairers for whom it is intended and they alone would assume full responsibility to the exclusion of that of the manufacturer".

"The technical information appearing in this brochure is subject to updating as the characteristics of each model in the range evolve. Motor vehicle repairers are invited to contact the CITROËN network periodically for further information and to obtain any possible updates".



**AUTOMOBILES CITROËN**  
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DATA : EXHAUST

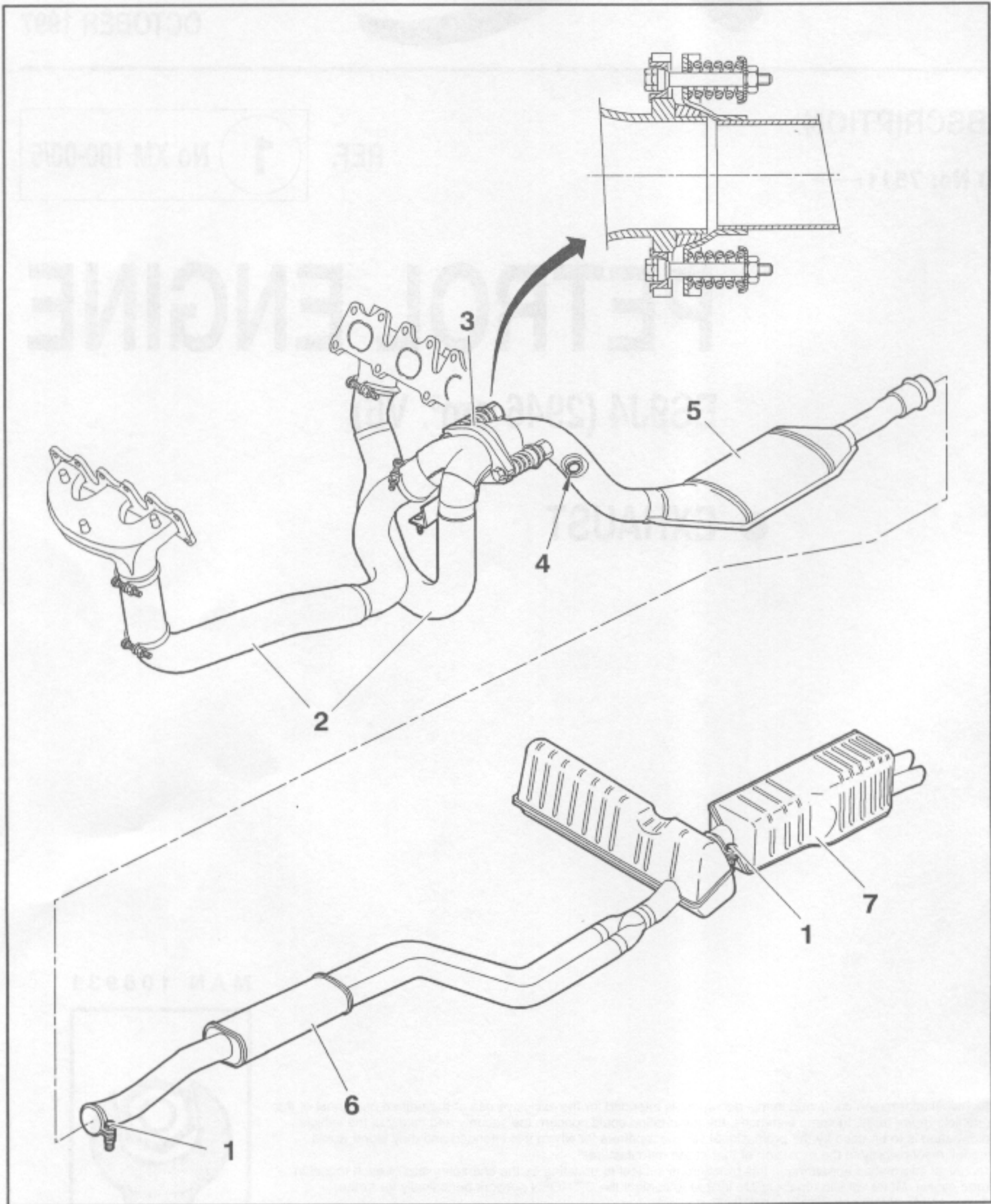


Fig : B1JP01RP

## EXHAUST SYSTEM

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(1)	Clamping collars	Tightening : 2,5 m.daN
(2)	Front pipe	Dual pipe
(3)	Ball-joint	Diameter = 73,6 mm ; tightening : 1 m.daN ; spherical section (G2 grease)
(4)	Oxygen sensor	Tightening : 5,5 m.daN
(5)	Catalytic converter	PSA reference : K114
(6)	Intermediate pipe	PSA reference : 4122
(7)	Rear silencers	Twin tail pipes. PSA reference : 4123